



NOTES

01 BASKET BODY ASSEMBLY

1. THIS DRAWING IS AN OPTIONAL CONFIGURATION FOR THE FORWARD END ONLY. REMAINDER OF BASKET IS TO BE IN ACCORDANCE WITH DRAWING 94511.
2. REMOVE ALL BURRS AND BREAK SHARP EDGES
3. WELDING OF 4130 STEEL TO BE COMPLETED BY GTAW METHOD TO AMS 2685C. WELDING ROD SHALL CONFORM TO ER70S-2 OR EQUIVALENT.
4. WHEN ASSEMBLY IS COMPLETE, FILL ALL VENT HOLES WITH ROSETTE WELD.
5. THOROUGHLY CLEAN AND POWDER COAT BASKET SUB-ASSEMBLES PRIOR TO ASSEMBLY.

QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
1	3/4-16F	04	MESH	MILD STEEL	COMMERCIAL	
1	94511-01	02	TUBE	4130 STEEL COND. N	MIL-T-6736	0.5 X 0.035 WALL TUBE
1	70411-01	01	BASKET BODY ASSEMBLY - MODIFIED FORWARD END			

APPROVALS		DATE
DRAWN:	JEFF CLARKE	27 OCT 2011
CHECKED:	E. BURGOIN	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2° X.XX ±0.03 X.X ±0.1		
SCALE 1 : 1		
SHEET 1 OF 1		

AERO DESIGN LTD.		
CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 2904 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7 tel: (403) 260-8027 fax: (403) 260-8933 www.aerodesign.ca		
BELL 206L SERIES, 407 QUICK RELEASE CARGO BASKET FRONT END CUTOUT MODIFICATION		
DWG. SIZE	DWG. NO.	REV.
A1	70411	0